Aluminum Mastic

Reflective, Asphalt-Based Mastic for Roof Flashings and Surface Repairs

FEATURES

BENEFITS

Reflectivity

- Protects surface from UV
- Saves cost of return visit required to aluminize in 30 days
- Plasticizing Agents

Sag Resistant

- Can be used on vertical repairs
- Readily troweled and formed
- Asbestos Free / Meets VOC limits

One-Step Application/Cost Savings

• Environmentally Safer

DESCRIPTION

Aluminum Mastic is a reflective, aluminum-finish mastic formulated with selected asphalt, fibers, stabilizers and high quality aluminum pigment. Aluminum Mastic is asbestos free.

BASIC USES

PACKAGING COLOR GRADE STORAGE APPLICATION

Aluminum Mastic is ideal for restoring and maintaining the top surface of asphalt-based flashings and field roof defects. Seams, cracks, holes and other imperfections are sealed with this UV resistant aluminum-colored material in one application, saving the cost of a return visit to aluminum coat asphalt mastic after it

Aluminum Mastic is available in 3 gallon (11.3L) containers

Aluminum

Trowel

has cured.

Storage is one year in unopened containers at warehouse temperatures below 110° F (43° C).

Recommended Mixing: For best results mix with a flat edged paddle or trowel to uniformly disperse the aluminum paste within the product.

Surface Preparation: All surfaces must be clean, dry, and free of dust, dirt, oil and other contaminants just prior to application. Surfaces may be primed with Tremprime QD, particularly if surface is extremely aged or dried. Remove all loose gravel and scrape back to a hard edge all loose and scaled coating.

Application: Apply Aluminum Mastic to the area in need of repair by trowel or heavy brush. Reinforce Aluminum Mastic with BURmesh or other reinforcing fabric and fully cover reinforcement with a top layer of Aluminum Mastic. Do not over work top layer of Aluminum Mastic to allow proper leafing of aluminum for best reflectance. On vertical surfaces take care to apply evenly to avoid sagging

COVERAGE RATES

10-12 ft² / gal. in a single layer application approximately 1/8" thickness maximum. A three course application of mastic / reinforcement / mastic is required. Application rates will vary depending on ambient temperature and actual surface conditions.

LIMITATIONS

- Not intended for use in wet areas or if precipitation is expected within 24 hours after application
- Not intended for application over coal tar roof systems or single ply roof membranes
- Not intended for application over newly applied asphalt mastic. Allow 24 hour minimum to cure before application over new asphalt mastic.

PHYSICAL PROPERTIES

Aluminum Mastic

| PROPERTY | TYPICAL VALUE | TEST METHOD |
|------------------|-----------------------------|-----------------|
| Asbestos Content | None | EPA 600/R13/116 |
| Viscosity @77°F | 600,000-700,000 cps | ASTM D 2196 |
| Density@77°F | 9.41 lbs./gal. (1.13 kg./L) | ASTM D 1475 |
| VOC | < 295 g/l | ASTM D 3960 |

MAINTENANCE

PRECAUTIONS

TECHNICAL SUPPORT

Your local Tremco Roofing sales representative can provide you with effective maintenance procedures which may vary, depending upon specific conditions. Periodic inspections, early repairs and preventative maintenance are all part of a sound roof program.

Users must read container labels and Safety Data Sheets for health and safety precautions prior to use.

Your local Tremco Roofing sales representative, working with the Technical Service Staff, can help analyze conditions and needs to develop recommendations for special applications.



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